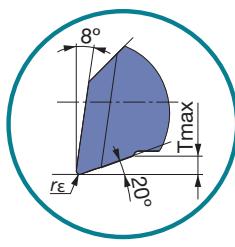
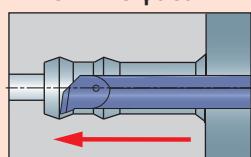
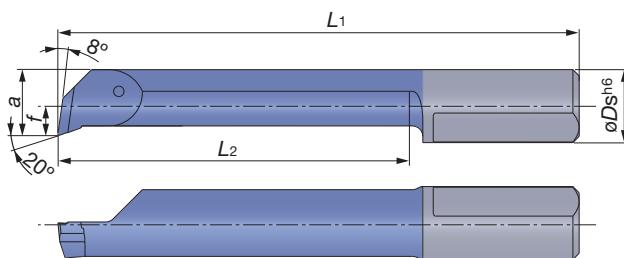


Расточка, контурная обработка, снятие фасок



Обзор кромки



Показано правое исполнение R

8

J серии Инструменты для внутренней обработки

Кат. №	Сплав SH730		Мин. расточн. диам. ϕDm (мм)	Размеры (мм)						
	R	L		ϕDs	f	a	L_1	Длина вылета L_2	T_{max}	Радиус закругления $r_\epsilon^{+0.05}$
	R	L								
JBTR/L04020004-D006	●		0.6	4	-	0.5	18.5	2	0.08	0.04
JBTR/L04030004-D006	●		0.6	4	-	0.5	19.5	3	0.08	0.04
JBTR/L04045005-D010	●		1	4	-	0.9	21	4.5	0.1	0.05
JBTR/L04065005-D010	●		1	4	-	0.9	23	6.5	0.1	0.05
JBTR/L04040005-D020	●		2	4	-	1.7	20.5	4	0.1	0.05
JBTR/L04090005-D020	●		2	4	-	1.7	25.5	9	0.1	0.05
JBTR/L04140005-D020	●		2	4	-	1.7	30.5	14	0.1	0.05
JBTR/L04090010-D028	● ●		2.8	4	0.6	2.6	25.5	9	0.2	0.10
JBTR/L04150010-D028	● ●		2.8	4	0.6	2.6	31.5	15	0.2	0.10
JBTR/L04190010-D028	● ●		2.8	4	0.6	2.6	35.5	19	0.2	0.10
JBTR/L04090010-D040	● ●		4	4	1.5	3.5	25.5	9	0.3	0.10
JBTR/L04150010-D040	● ●		4	4	1.5	3.5	31.5	15	0.3	0.10
JBTR/L04190010-D040	● ●		4	4	1.5	3.5	35.5	19	0.3	0.10
JBTR/L04230010-D040	●		4	4	1.5	3.5	39.5	23	0.3	0.10
JBTR/L04270010-D040	●		4	4	1.5	3.5	43.5	27	0.3	0.10
JBTR/L07090015-D050	● ●		5	7	0.9	4.4	25	9	0.5	0.15
JBTR/L07140015-D050	● ●		5	7	0.9	4.4	30	14	0.5	0.15
JBTR/L07190015-D050	● ●		5	7	0.9	4.4	35	19	0.5	0.15
JBTR/L07240015-D050	● ●		5	7	0.9	4.4	40	24	0.5	0.15
JBTR/L07290015-D050	● ●		5	7	0.9	4.4	45	29	0.5	0.15
JBTR/L07340015-D050	●		5	7	0.9	4.4	50	34	0.5	0.15
JBTR/L07140015-D060	● ●		6	7	1.8	5.3	30	14	0.5	0.15
JBTR/L07210015-D060	● ●		6	7	1.8	5.3	37	21	0.5	0.15
JBTR/L07240015-D060	● ●		6	7	1.8	5.3	40	24	0.5	0.15
JBTR/L07290015-D060	● ●		6	7	1.8	5.3	45	29	0.5	0.15
JBTR/L07340015-D060	●		6	7	1.8	5.3	50	34	0.5	0.15
JBTR/L07410015-D060	●		6	7	1.8	5.3	57	41	0.5	0.15
JBTR/L07190015-D068	● ●		6.8	7	2.8	6.3	35	19	0.6	0.15
JBTR/L07240015-D068	●		6.8	7	2.8	6.3	40	24	0.6	0.15
JBTR/L07290015-D068	● ●		6.8	7	2.8	6.3	45	29	0.6	0.15
JBTR/L07340015-D070	● ●		7	7	2.8	6.3	50	34	0.6	0.15
JBTR/L07390015-D070	●		7	7	2.8	6.3	55	39	0.6	0.15
JBTR/L07440015-D070	●		7	7	2.8	6.3	60	44	0.6	0.15
JBTR/L07490015-D070	●		7	7	2.8	6.3	65	49	0.6	0.15

● : Складские позиции