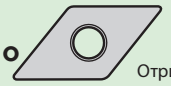
Отрицательные TAC пластины

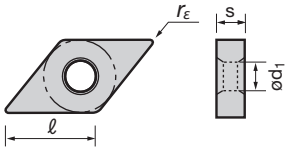
Ромб, с отверстием

55°



Отрицательные

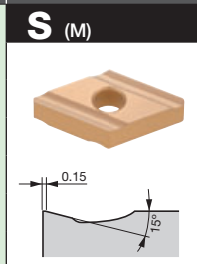
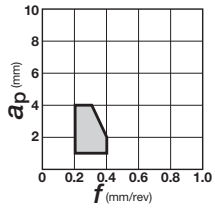
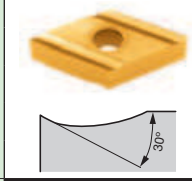
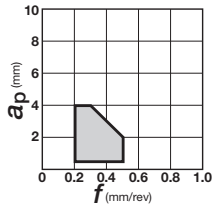
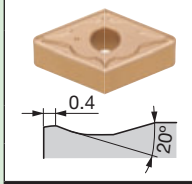
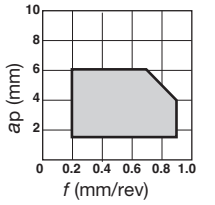
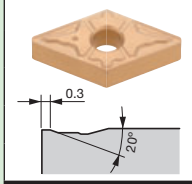
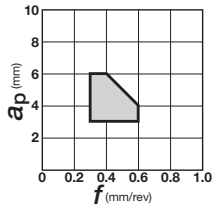
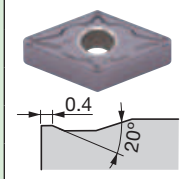
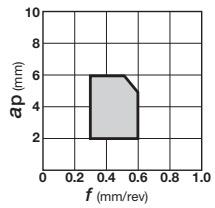
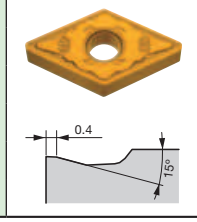
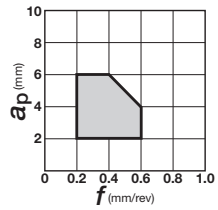
DN□□



DNMG 15 04 04 - □□

- 15: Длина режущей кромки (ℓ)
- 04: Толщина (s)
- 04: Радиус при вершине (r_ε)
- □□: Тип стружколома

DN□□	1104□□	1504□□	1506□□
ød1 (mm)	3.81	5.16	5.16

Применение	Стружколом / Вид (поперечный разрез)	f - ap	Кат. № пластины	Сплавы на складе: С покрытием													Кермет с покрытием		Кермет			Без покрытия	Соответ. державки (страницы)
				T9105	T9115	T9125	T9135	T6030	T6120	T6130	AH630	AH645	AH120	T5105	T5115	T5125	GH110	GH330	GT730		NS730	NS530	NS9530	TH10	
Средние глубины резания	S (M) 		DNMG150404R-S			●	●	▲		●	●	●						●				▲	●		Державки TAC для наружной обработки (4-18 ~) Державки TAC для внутренней обработки (5-34 ~)
			DNMG150404L-S			●	●	▲		●	●	●						●	▲			▲	●		
			*DNMG150408R-S			●	●	▲		●	●	●						●	▲			▲	●		
			DNMG150408L-S			●	●	▲		●	●	●						●			▲		●		
			DNMG150604R-S			●	●	▲		●	●	●													
			DNMG150604L-S			●	●	▲		●	●	●													
			DNMG150608R-S			●	●	▲		●	●	●						●							
			DNMG150608L-S			●	●	▲		●	●	●													
	P (G) 		DNGG150402R-P														●							●	
			DNGG150402L-P														●							●	
			*DNGG150404R-P														●							●	
			DNGG150404L-P														●							●	
			DNGG150408R-P																					●	
			DNGG150408L-P																					●	
Резание от средней до большой глубины	THS (M) 		DNMG150408-THS		●	●	●																		
			DNMG150412-THS		●	●	●																		
			DNMG150416-THS		●	●																			
			DNMG150608-THS		●	●	●																		
			*DNMG150612-THS		●	●	●																		
			DNMG150616-THS		●	●																			
	TH (M) 		*DNMG150408-TH		●	●	●	▲				●													
			DNMG150412-TH		●	●	●	▲				●													
			DNMG150416-TH		●	●																			
			DNMG150608-TH		●	●	●	▲				●													
			DNMG150612-TH		●	●	●	▲				●													
			DNMG150616-TH		●	●	●																		
	SH (M) 		DNMG150408-SH							●	●	●													
			*DNMG150412-SH							●	●	●													
			DNMG150416-SH							●	●	●													
			DNMG150608-SH							●	●	●													
			DNMG150612-SH							●	●	●													
	CH (M) 		DNMG150404-CH											●	●	●									
			DNMG150408-CH											●	●	●									
			*DNMG150412-CH											●	●	●									
			DNMG150604-CH											●	●	●									
			DNMG150608-CH											●	●	●									
			DNMG150612-CH											●	●	●									

Примечание: поперечные разрезы стружколомов представлены для пластин, отмеченных звездочкой *.

● : Складские позиции
▲ : Сняты с производства
★ : Доступно с 2014